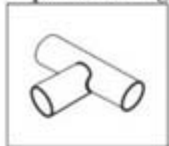
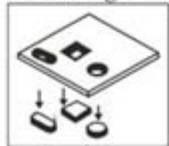


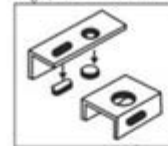
* 管件对接剪切
Pipe Notching



平板冲孔
Punching



角钢槽钢冲孔
Angle-C-Channel Punching



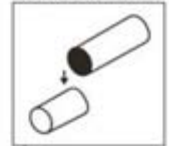
H钢冲孔
H-beam Punching



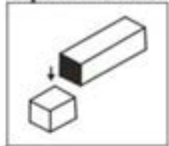
角剪90°剪切
Angle Shear



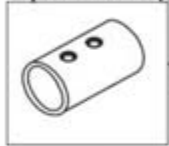
圆钢剪切
Round Bar Shear



方钢剪切
Square Bar Shear



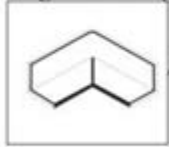
* 管件冲孔
Pipe Punching



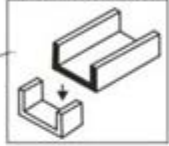
* 平板折弯
Press Brake



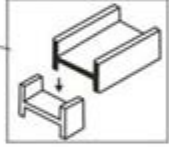
* 角钢折弯
Angle Bending



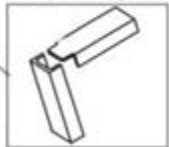
* 槽钢剪切
Channel Shear



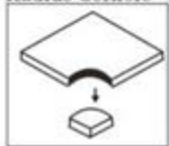
* 工字钢剪切
I-Beam Shear



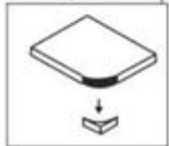
* 槽钢对接
C-Channel Jointing



* 冲内圆角
Radius Corners



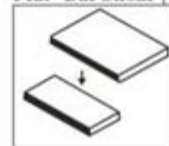
* 冲外圆角
Rounding off Corners



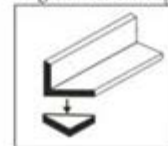
* 平板双边圆弧
Bilateral Rounding off



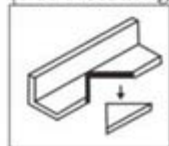
平板剪切
Flat-Bar Shear



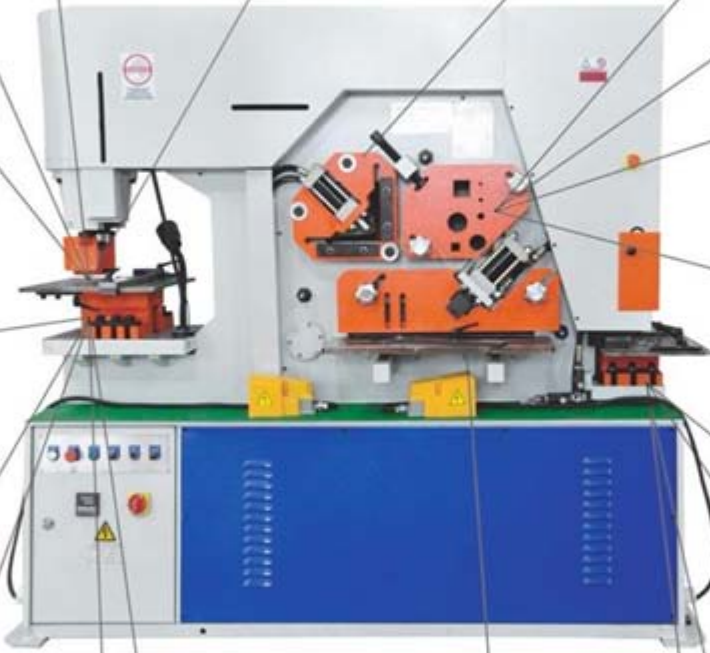
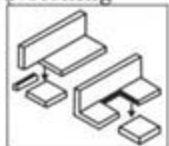
角钢对接剪切
Angle Miter Shear









* V型剪角
Vee Notching



角钢剪口
Notching



| Model | Q35Y-16 | Q35Y-20 | Q35Y-25 | Q35Y-30 | Q35Y-40 |
|------------------------------------|---------------|---------------|---------------|----------------|----------------|
| Punching Pressure(T) | 60 | 90 | 115 | 145 | 200 |
| Max cutting thickness(mm) | 16 | 20 | 25 | 30 | 40 |
| Plate strength(N/mm ²) | ≤450 | ≤450 | ≤450 | ≤450 | ≤450 |
| Angle of shear(°) | 7 | 8 | 8 | 8 | 8 |
| Shearing size of one stroke(mm) | 16x250 8x400 | 20x330 10x480 | 25x330 16x600 | 30x335 20x600 | 40x335 30x600 |
| Ram stroke(mm) | 80 | 80 | 80 | 80 | 100 |
| Stroke times(per min) | 12~28 | 18~30 | 9~18 | 8~16 | 8~16 |
| Throat depth(mm) | 300 | 355 | 400 | 600 | 600 |
| Punch depth(mm) | 16 | 20 | 25 | 28 | 30 |
| Max punching diameter(mm) | 25 | 30 | 35 | 38 | 40 |
| Main power(kw) | 7.5 | 7.5 | 7.5 | 11 | 18.5 |
| Overall dimensions(L*W*H)(mm) | 1700x750x1800 | 1950x900x1950 | 2355x960x2090 | 2800x1100x2500 | 2800x1100x2500 |
| Weight(kg) | 1800 | 2200 | 4800 | 6200 | 9200 |

| Profile | | | Q35Y-16 | Q35Y-20 | Q35Y-25 | Q35Y-30 | Q35Y-40 |
|-------------|--------------|---|------------|------------|------------|--------------|--------------|
| Round bar | |  | 45 | 50 | 60 | 65 | 70 |
| Square bar | |  | 40x40 | 50x50 | 50x50 | 55x55 | 60x60 |
| Equal angle | 90° shearing |  | 125x125x12 | 140x140x12 | 160x160x14 | 180x180x16 | 200x200x18 |
| | 45° shearing | | 70x70x8 | 70x70x10 | 80x80x7 | 80x80x10 | 80x80x10 |
| T-Bar | 90° shearing |  | 120x120x12 | 140x70x12 | 160x160x14 | 180x180x16 | 200x200x18 |
| | 45° shearing | | 60x60x8 | 70x70x10 | 80x80x10 | 80x80x10 | 80x80x10 |
| Joist | |  | 126x74x5 | 200x102x9 | 200x102x9 | 280x124x10.5 | 280x124x10.5 |
| Channel | |  | 126x53x5.5 | 160x60x6.5 | 200x75x9 | 280x86x11.5 | 300x89x11.5 |